

Thermal Indicator Sealed Crimp & Solder Butt Connectors Kit

#120314588

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5 Items, 36 Total Pieces

WIRE GAUGE	TUBING COLOR	PRINT COLOR	DESCRIPTION	QTY.
24-22 AWG	Clear	Black	Butt Connector	5
22-18 AWG	Clear	Red	Butt Connector	10
16-14 AWG	Clear	Blue	Butt Connector	10
12-10 AWG	Clear	Yellow	Butt Connector	10
-	-	-	Butane Micro Blaster Torch	1



Butt Connector Instructions

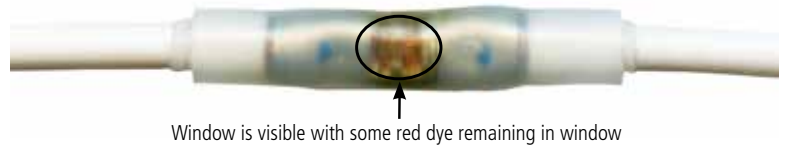
- Strip both wires 3/8"
- Insert wire into barrel
- Crimp colored dots on barrel. If no dots present, crimp on center of barrel between end of solder sleeve and end of crimp barrel.
- Heat tubing
- When the window appears and most of the red dye disappears, the solder has flowed into the crimp barrel. Remove from heat.



For best results: Use heat device of at least 1000°F. Don't overheat tubing. Don't isolate flame. Distribute heat evenly over tubing. Heat until solder flows into wires and window in the center of connector appears. Some red dye may remain in the window &/or "pool" opposite of the window.

Unless otherwise stated: Max. Temp 221°F / 105°C, 600V Max. building wire, 1000V Max. signs & fixtures, stranded copper conductors only. To be sold only with installation instructions.

GOOD: PROPERLY HEATED



BAD: HEAT MORE



PATENTED

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